

## Test Report No.: SDHG1407010795FT

Date: Jul.24, 2014

Page 1 of 6

FOSHAN ZHONG MENG SHENG YE FURNITURE CO., LTD NO.6 GAOJIAO NANFANG INDUSTRIAL, LONGJIANG TOWN, SHUNDE AREA, GUANGDONG PROVINCE, CHINA.

The following sample(s) was / were submitted and identified on behalf of the client as:

: SWIVEL CHAIR
: Jul.15, 2014
: Jul.23, 2014
: Jul.15, 2014 to Jul.24, 2014

#### **Test Result Summary**

Test(s) Requested	Result(s)	
Clause 5, 6, 8, 12.3, 12.4, 13 and 14 of ANSI/BIFMA X5.1:2011 (Type I & III)	PASS	
Summary:		
1. For further details, please refer to the following page(s).		

Signed for and on behalf of SGS-CSTC Co., Ltd.

Bill Wang Approved signatory





This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this documnt is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only .
Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: <u>CN.Doccheck@sgs.com</u>

1/f;1<sup>f</sup>Building.European Industrial Park.No.1 Shumhenan Read,Wusha Section,Daliang Town,Shunde,Fostan,Guangdong,China 528333 t (86-757)22805888 f (86-757)22805888 www.sgsgroup.com.cn 中国 ·广东 ·佛山市顺德区大良街道办事处五沙顺和南路1号欧洲工业园一号厂房首层邮编: 528333 t (86-757)22805888 f (86-757)22805858 e sgs.china@sgs.com



# **Test Report**

No.: SDHG1407010795FT Dat

Date: Jul.24, 2014

#### TESTS AND RESULTS

#### Test Conducted:

Clause 5, 6, 8, 12.3, 12.4, 13 and 14 of ANSI/BIFMA X5.1:2011 General-Purpose Office Chairs – Tests.

#### **General Test Condition:**

The following test program was conducted in a laboratory environment maintained at  $15^{\circ}$  to  $25^{\circ}$  and  $50\%\pm5$  RH. The sample was individually tested after conditioning in the test environment for at least 24 hours prior to conducting the test.

The complete detailed procedures may be found in the referenced specification and are only summarized herein.

#### No. of Sample:

1 piece (Sample 1). For more sample information and pictures, please refer to the following page.

Chair Type: Type I & III. For the classification of types, please refer to Annex A.

Test	Test Description and Requirements	Test Results	
Safety, Durability and Structural Adequacy			
5	Backrest Strength Test - Static - Type I		
5.4.1	<b>Functional Load</b> There shall be no loss of serviceability to the chair when 890 N (200 lbf.) is applied to the backrest at the specified position for one (1) minute. With the backrest at its back stop position, apply a force that is initially 90 degrees $\pm$ 10 degrees to the plane of the backrest. The force is not intended to be maintained at 90 degrees $\pm$ 10 degrees throughout the loading of the backrest.	PASS	
5.4.2	<b>Proof Load</b> There shall be no sudden and major change in the structural integrity of the chair, loss of serviceability is acceptable, when 1334 N (300 lbf.) is applied to the backrest at the specified position for one (1) minute. With the backrest at its back stop position, apply a force that is initially 90 degrees ± 10 degrees to the plane of the backrest. The force is not intended to be maintained at 90 degrees ± 10 degrees throughout the loading of the backrest.	PASS	
6	Backrest Strength Test - Static - Type II & III		
6.4.1	<b>Functional Load</b> There shall be no loss of serviceability to the chair when 667 N (150 lbf.) is applied to the backrest at the specified position for one (1) minute. With the backrest at its back stop position, apply a force that is initially 90 degrees $\pm$ 10 degrees to the plane of the backrest. The force is not intended to be maintained at 90 degrees $\pm$ 10 degrees throughout the loading of the backrest.	PASS	



This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only .

1月17日alingEuropean IndustriaPark/los1Shurheran Read/WataSextion,Dationg Town,Shunde,Frishan,Guangdong,China 528333 t (86-757)22805888 f (86-757)22805888 www.sgsgroup.com.cn 中国・广东・佛山市順徳区大良街道办事处五沙順和南路1号欧洲工业园一号厂房首层邮编: 528333 t (86-757)22805888 f (86-757)22805858 e sgs.china@sgs.com



Test Repo	rt No.: SDHG1407010795FT Date: Jul.24, 2014	Page 3 of 6
Test	Test Description and Requirements	Test Results
6.4.2	<b>Proof Load</b> There shall be no sudden and major change in the structural integrity of the chair, loss of serviceability is acceptable, when 1112 N (250 lbf.) is applied to the backrest at the specified position for one (1) minute. With the backrest at its back stop position, apply a force that is initially 90 degrees $\pm$ 10 degrees to the plane of the backrest. The force is not intended to be maintained at 90 degrees $\pm$ 10 degrees throughout the loading of the backrest.	PASS
8	Drop Test - Dynamic	
8.4.1	<i>Functional Load Test</i> There shall be no loss of serviceability when a test bag weighing 102 kg (225 lb.) is free fell from 152 mm (6 in.) above the uncompressed seat to the specified position on seat. Remove the bag, and set height to its lowest position and repeat the test for chairs with seat height adjustment features.	PASS
8.4.2	<b>Proof Load Test</b> There shall be no sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable when a test bag weighing 136 kg (300 lb.) is free fell from 152 mm (6 in.) above the uncompressed seat to the specified position on seat. Remove the bag, and set height to its lowest position and repeat the test for chairs with seat height adjustment features.	PASS
12	Stability Tests	
12.3.1	<b>Rear Stability Test for Type III Chairs</b> Place a support fixture made of a 1.5 mm $\pm$ 0.4 mm (0.060 in. $\pm$ 0.015 in.) thick polypropylene, 356 mm (14 in.) wide and 711 mm (28 in.) tall against the chair back so that it approximates the contour of the back. Load the chair with 6 disks (10 kg each). Place the first disk on the seat so it touches the support fixture. As each disk is added to the stack slide it along the lower disk until it contacts the support fixture. Apply a horizontal force to the highest disk. The location of the force application is 6 mm (0.25 in.) from the top of the disk. For chairs with seat height (as measured at the front of the bottom of the lowest disk when all disks are in the chair) less than 710 mm (28.0 in.), calculate the force as follows: • F = 0.1964 (1195 – H) Newton. H is the seat height in mm. • [F = 1.1 (47 – H) pounds force.]. H is the seat height in inches. For chairs with seat height equal to or greater than 710 mm (28.0 in.), a fixed force of 93 N (20.9 lbf.) shall be applied. The chair shall not tip over.	PASS



This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this documnt is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only . extent of the faw, Chicos only . retained for 30 days only . Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: <u>CN.Doccheck@sgs.com</u> www.sgsgroup.com.cn

1/17;1<sup>4</sup>Building.European Industrial Park,No.1 Shumhenan Road, Wusha Section, Dallang Town, Shunde, Foshan, Guangdong, China 528333 t (86-757)22805858 f (86-757)22805858 www.sgsgroup.com.cn 中国·广东·佛山市顺德区大良街道办事处五沙顺和南路1号欧洲工业园一号厂房首层邮编; 528333 t (86-757)22805888 f (86-757)22805888 e sgs.china@sgs.com



Test Repor	t No.: SDHG1407010795FT Date: Jul.24, 2014	Page 4 of 6
Test	Test Description and Requirements	Test Results
12.3.2	<b>Rear Stability Test for Type I and II Chairs</b> Place a support fixture made of a 1.5 mm $\pm$ 0.4 mm (0.060 in. $\pm$ 0.015 in.) thick polypropylene, 356 mm (14 in.) wide and 711 mm (28 in.) tall against the chair back so that it approximates the contour of the back. Load the chair with 13 disks. Place the first disk on the seat so it touches the support fixture. As each disk is added to the stack slide it along the lower disk until it contacts the support fixture. If the chair does not tip over and the tilt mechanism does not tilt to its most rearward position (i.e., at its tilt stop) when the disks are placed in the chair, the chair shall also be tested according to 12.3.1 with the chair in the unlocked position. The chair shall not tip over.	PASS
12.4	<ul> <li>Front Stability <ul> <li><u>Test Procedure - Alternative A</u> (This alternative may only be used on chairs that do not have a seat surface that will support the stability loading fixture (i.e., mesh, web or strap seat support surfaces))</li> </ul> </li> <li>Apply a vertical load of 600 N (135 lbf.), through a 200 mm (7.87 in.) diameter disk, the center of which is 60 mm (2.4 in.) from the front center edge of the load-bearing surface of the seat. Apply a horizontal force of 20 N (4.5 lbf.) at the same level of the plane of the top of the seat. The force shall be coincident with the side-to-side centerline of the seat.</li> <li><u>Test Procedure - Alternative B</u></li> <li>Apply a vertical load of 600 N (135 lbf.), by means of the front stability loading fixture at a point 60 mm (2.4 in.) from the front center edge of the load-bearing surface of the top of the seat.</li> <li><u>Test Procedure - Alternative B</u></li> <li>Apply a vertical load of 600 N (135 lbf.), by means of the front stability loading fixture at a point 60 mm (2.4 in.) from the front center edge of the load-bearing surface of the chair. Apply a horizontal force of 20 N (4.5 lbf.) at the same level of the plane of the top of the seat.</li> </ul>	PASS
13	Arm Strength Test - Vertical - Static	
13.4.1	<b>Functional Load</b> Apply an initially vertical pull force of 750N (169lbs.) to the load adapter which is 127 mm (5 in.) long and at least as wide as the width of the arm shall be attached to the top of the arm rest structure such that the load will be applied at the apparent weakest point that is forward of the chair backrest, for one (1) minute. There shall be no loss of serviceability. For a height adjustable arm, failure to hold its height adjustment position to within 6 mm (0.25 in.) from its original set position as the result of the loading is considered a loss of serviceability.	PASS



This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only . Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: CN.Doccheck@sgs.com

1 / Fr, f<sup>4</sup> Building.European holustrial Park, No. 1 Shurheran Road, Wusta Section, Datang Town, Shunde Foshan, Guangdong, China 528333 t (86-757) 22805888 f (86-757) 22805858 www.sgsgroup.com.cn 中国・广东・佛山市順徳区大良街道办事处五沙顺和南路1号欧洲工业国一号厂房首层 邮编: 528333 t (86-757) 228058888 f (86-757) 22805858 e sgs.china@sgs.com



Test Repor	t No.: SDHG1407010795FT Date: Jul.24, 2014	Page 5 of 6
Test	Test Description and Requirements	Test Results
13.4.2	<b>Proof Load</b> Apply an initially vertical pull force of 1125N (253 lbs.) to the load adapter which is 127 mm (5 in.) long and at least as wide as the width of the arm shall be attached to the top of the arm rest structure such that the load will be applied at the apparent weakest point that is forward of the chair backrest, for one (1) minute. There shall be no sudden and major change in the structural integrity of the chair. For a height adjustable arm, a sudden drop in height of greater than 25 mm (1 in.) does not meet this requirement. Loss of serviceability is acceptable.	PASS
14	Arm Strength Test - Horizontal - Static	
14.4.1	<b>Functional Load</b> Apply an initially horizontal pull force of 445 N (100 lbf.) to the load adapter which is a loading device or strap, not greater than 25 mm (1 in.) in horizontal width, shall be attached to the arm so that the load is initially applied horizontally to the armrest structure at the apparent weakest point (for armrests that pivot in the horizontal plane, apply the load at the pivot point), for one (1) minute in the outward direction. A functional load applied once shall cause no loss of serviceability.	PASS
14.4.2	<b>Proof Load</b> Apply an initially horizontal pull force of 667 N (150 lbf.) to the load adapter which is a loading device or strap, not greater than 25 mm (1 in.) in horizontal width, shall be attached to the arm so that the load is initially applied horizontally to the armrest structure at the apparent weakest point (for armrests that pivot in the horizontal plane, apply the load at the pivot point), for one (1) minute in the outward direction. A proof load applied once shall cause no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.	PASS

### Annex A: Classification of Chair Types

- Type I. Tilting chair: A chair with a seat that tilts with a counterbalancing force. Chairs of this type are typically referred to as synchro-tilt, center-tilt, knee-tilt.
- Type II. Fixed seat angle, tilting backrest: A chair that provides a fixed seat angle with a tilting backrest.
- Type III. Fixed seat angle, fixed backrest: A chair that provides a fixed seat angle with a fixed backrest. This may include chairs with legs, including sled base chairs.

#### **Remark:**

1. 1



This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only. extent of the law, offices officience states are retained for 50 days only . Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: <u>CN.Doccheck@sgs.com</u>

1/F,1<sup>4</sup> Building,European Industrial Park,No.1 Shunhena Road, Wusta Section, Dallang Town, Shunde, Foshan, Guangdong, China 528333 t (86-757)22805888 f (86-757)22805858 www.sgsgroup.com.cn 中国·广东·佛山市顺德区大良街道办事处五沙顺和南路1号欧洲工业园一号厂房首层邮编; 528333 t (86-757)22805888 f (86-757)22805888 e sgs.china@sgs.com



#### **Test Report** No.: SDHG1407010795FT Date: Jul.24, 2014 Page 6 of 6

#### SAMPLE INFORMATION AND PICTURES

Weight: 19.95kg

**Overall Dimensions:** 669mm L x 620 ~ 670mm W x 992 ~ 1103mm H

> Base Radius: 350mm

#### Sample as Received



View 3

\*\*\*End of Report\*\*\*



This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only. extent of the law, Chicos only . retained for 30 days only . Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: <u>CN.Doccheck@sgs.com</u>

1/F;1<sup>4</sup>Building.European Industrial Park,No.1 Shurihenan Road,Wusha Section,Dallang Town,Shunde,Foshan,Guangdong,China 528333 t (86-757)22805888 f (86-757)22805858 www.sgsgroup.com.cn 中国·广东·佛山市顺德区大良街道办事处五沙顺和南路1号欧洲工业园一号厂房首层邮编; 528333 t (86-757)22805888 f (86-757)22805888 e sgs.china@sgs.com